



**Processing Tips:**

Print your images approx 5mm larger than the size of the substrate you are transferring to, this allows a margin of error when aligning everything under the heat press. Please note that the listed information is based on performed tests with equipment supplied by TheMagicTouch. Pressure settings for a pneumatic press - light 2 bar, medium 4 bar, heavy 6 bar.

## Pressing Chart

	Paper	Time	Temp	Pressure	Notes
Apron, Bottle Apron, T-Shirts, Baby Bibs, Calendar Banner, Bar Runner, Baby Sleepsuits, Canvas, Cushion Covers, Dog Collar, Hi-Viz, iPad Cover, Lanyards, Linen Jigsaw, Luggage Strap, Mousemats, Oven Mitt, Phone Deck Chair, Pillow Cases, Slippers, Smart Case, Socks, Sun Screen, Table Flags, Toilet Seat Covers, Tea Towels/Towels, Umbrellas, Underwear	TTC	10	180	High	Mirror image, peel warm
Image Bag, Sports Bag, Canvas Bag, Wallet/Purse, Hip Bag, Eco Bag	TTC	10	180	High	Mirror image, peel warm
Baseball Caps (White)	TTC	10	180	High	Mirror image, peel warm Cap Press required
Rubber; Coasters, Conference & Placemats	TTC	10	180	High	Mirror image, peel warm
CoolStuff - Drink Coolers, Glasses Pouch, iPad Cover, Phone/iPod Cover, Net Book Cover	TTC	5	150	High	Mirror image, peel warm pre-press
Flip Flops	TTC	5	150	High	Mirror image, peel warm after press for 1 sec with plain paper
Hand made paper	TTC	12	180	High	Mirror image, peel hot
Mood Bag, Leather & PU Leather	CPM	45	150	Medium	Mirror image, peel warm use Soft Pad
Book Covers - Unibind	CPM	25	160	Medium	Mirror image, peel warm use Heat Sponge
Clock - CD Kit, Digital, Economy Coasters, Economy Placemats	CPM	120	170	Medium	Mirror image, peel cold use A-Pad
Metal Plaque	CPM	240	180	CMYK Low CMYW High	Mirror image, peel cold use A-Pad
Meditate Coasters, Placemats, Magnetic Rubber	CPM	120	170	Medium	Mirror image, peel warm use A-Pad
Composite Board	CPM	120	180	Medium	Mirror image, peel warm use A-Pad
Display Board, Leaflet Dispensers	CPM	5	170	Medium	Mirror image, peel warm
G-Dock	CPM	30	160	Medium	Mirror image, peel cold use Heat Sponge
Meeting Books/Notebooks	CPM	60	150	Medium	Mirror image, peel warm use Heat Sponge
Mug - Ceramic/Satin	CPM	180	160	Medium	Mirror image, peel cold Mug Press required Mug Wrap required for Satin
SmartBox	CPM	45	150	Medium	Mirror image, peel warm use Soft Pad
Planx	CPM	60-120	160	Medium	Mirror image, peel warm use 2 Heat Sponges
Dark Garments & Fabrics (Square or regular designs)	OBM	15	140	Medium	No mirror image, peel from backing, pre-press garment for 35 secs, press OBM onto garment covered with release paper
Dark Garments & Fabrics (Freeform designs or irregular shapes)	WoW	See video of process at <a href="http://www.themagictouch.co.uk">www.themagictouch.co.uk</a> or request a guide or free training on the process.			